

D3637-041 BRACKET ASSEMBLY
(WAS GENEVA P/N G10602-1)

QTY	P/N	DESCRIPTION
X	D3637-041	BRACKET ASSEMBLY
1	D3637-1	BRACKET
1	MS21059L4	NUTPLATE
2	MS20426AD3-3	RIVET

D3637-041 NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: N/A
- 4) UNITS: N/A
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY
- 7) WEIGHT: 0.27 lbs

B	FOR D3637-1, 1 15 WAS 1:30 & "REF" REMOVED FROM ANGLE	LE	07.12.18
A	NEW ISSUE; REPLACES G10608, G10602 & G10609	LE	07.07.27
REV.	DESCRIPTION		DATE
DESIGN	T'S		
DRAWN	[Signature]		
CHECKED	[Signature]		
MFG. APPR.	[Signature]		
APPROVED	[Signature]		
DE APPR.	[Signature]		
DATE	07.12.18		

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

REV. B

SHEET 1 OF 3

DRAWING NO.

D3637

TITLE

BRACKET

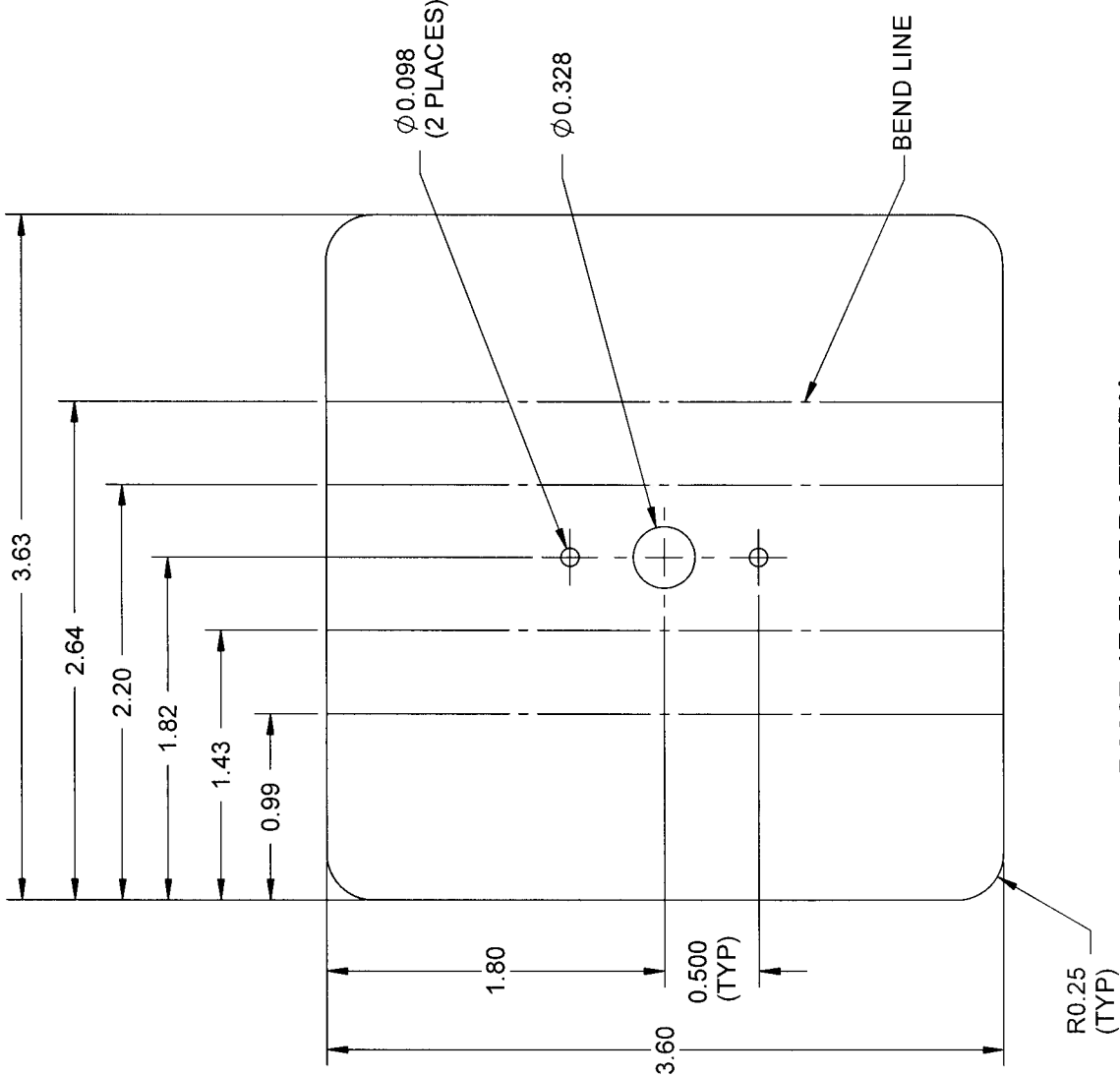
SCALE

1:1

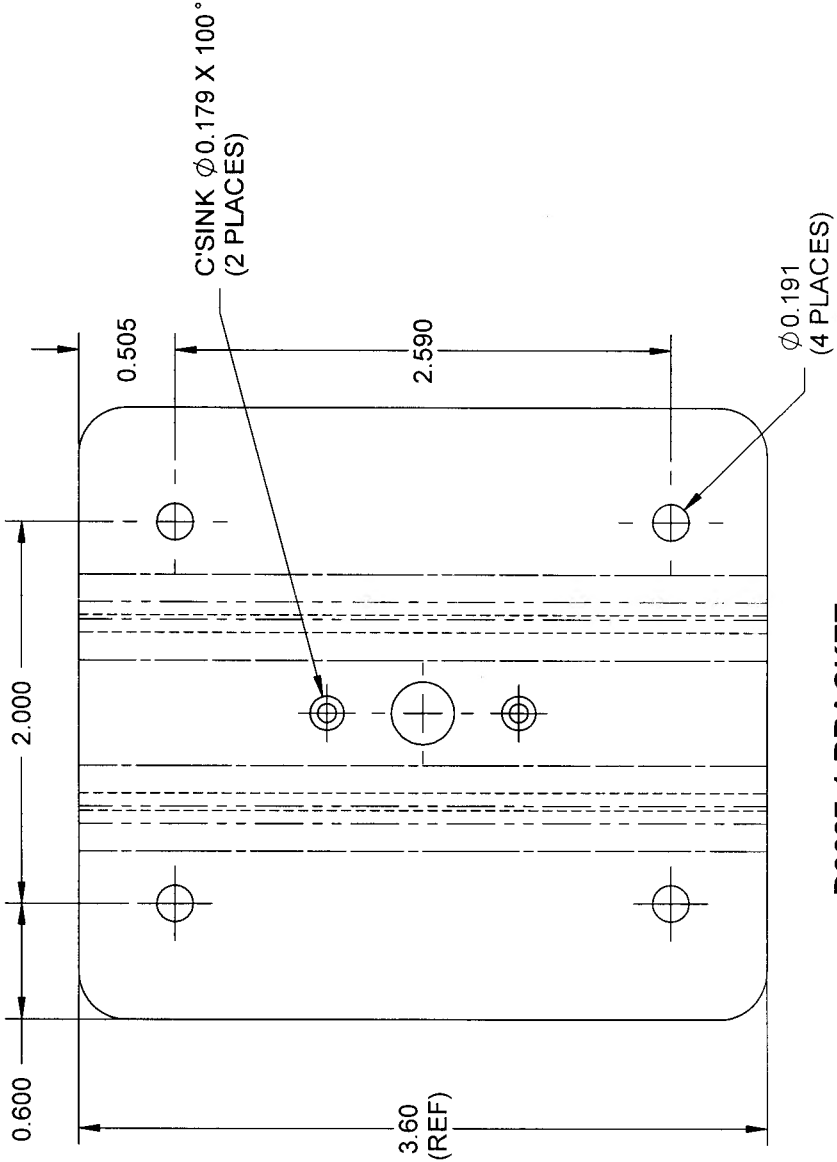
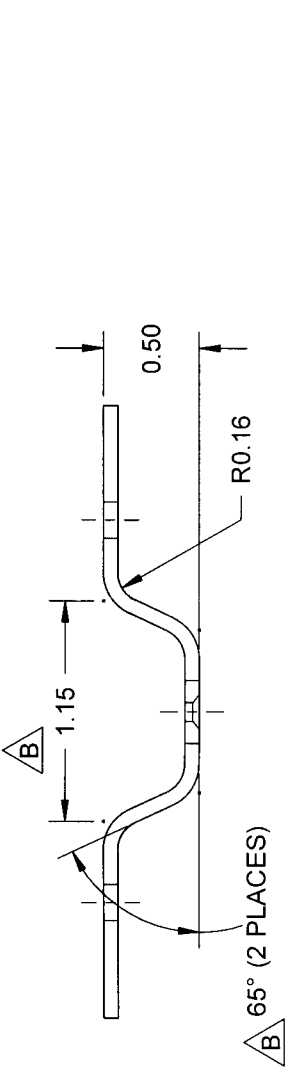
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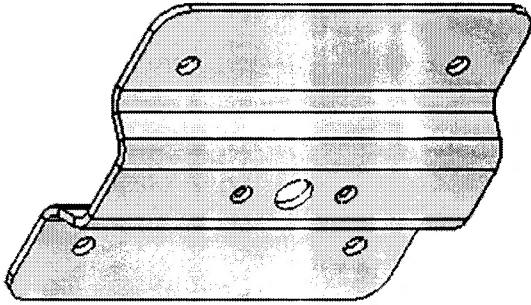
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D3637-1F FLAT PATTERN



D3637-1 BRACKET
(WAS GENEVA P/N G10608-1)

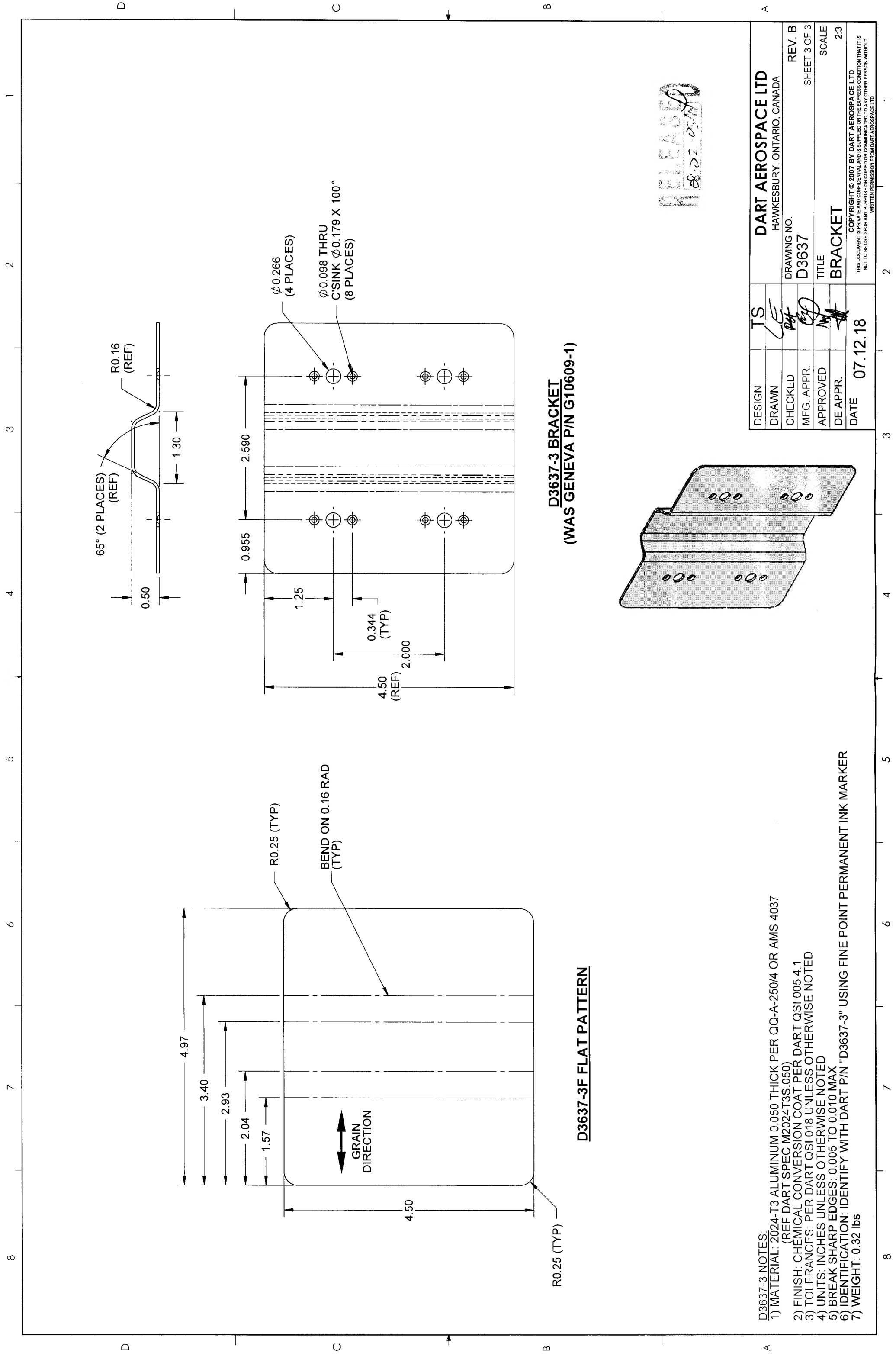


- D3637-1 NOTES:
- 1) MATERIAL: AISI 304/316 SS SHEET, 14 GAUGE PER MIL-S-5059 (REF DART SPEC M304S14GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.26 lbs

DESIGN	TS	DART AEROSPACE LTD
DRAWN	TS	HAWKESBURY, ONTARIO, CANADA
CHECKED	TS	DRAWING NO. D3637
MFG. APPR.	TS	REV. B
APPROVED	TS	SHEET 2 OF 3
DE APPR.	TS	TITLE BRACKET
DATE	07.12.18	SCALE 1:1

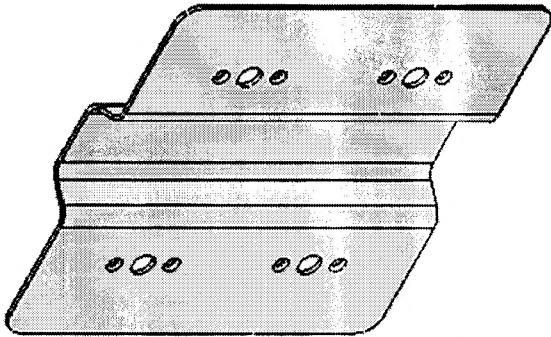
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RELEASED
08-22-05
11/11



D3637-3 BRACKET
(WAS GENEVA P/N G10609-1)

D3637-3F FLAT PATTERN



- D3637-3 NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024TS.050)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3637-3" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.32 lbs

DESIGN	TS	DART AEROSPACE LTD
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. B
MFG. APPR.	<i>[Signature]</i>	D3637 SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.	<i>[Signature]</i>	BRACKET 2:3
DATE	07.12.18	

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58-02-05-17